REVIEW



Carbon Quantum Dots: Synthesis, Characterization and Biomedical Applications

Karbon Kuantum Noktaları: Sentez, Karakterizasyon ve Biyomedikal Uygulamalar

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ABSTRACT

CQD are small carbon nanoparticles smallerl than 10 nm comprising distinctive properties, which have become an obligatory tool for traceable targeted delivery, biomedical research, and different therapy applications. The objective of the present work was to consolidate the current literature on the synthesis, characterization techniques, and biomedical applications of CQD. Two types of synthetic methods viz. top-down approach and bottom-up approach were used for the synthesis of CQD. The top-down approach includes the arc-discharge method, laser ablation method, and electrochemical method. The bottom-up approach includes the thermal method, microwave-assisted method, hydrothermal and aqueous method, and the template method. In this review, we explain the recent progress of CQD in the biomedical field, focusing on their synthetic methods and characterization, followed by different applications. Carbon dots have extensive adequacy for *in vivo* and *in vitro* bioimaging and drug delivery studies. Although more cytotoxicity studies of carbon dots are needed, the data above suggest a bright future for carbon dots in drug delivery and bioimaging studies.

Key words: Carbon quantum dots, nanoparticles, quantum yield, carbon dots, photoluminescence, nanocomposites

ÖΖ

KKN, ayırt edici özellik olarak, 10 nm'den daha küçük boyutu olan, küçük karbon nanopartiküllerdir ve izlenebilir hedeflenmiş salım, biyomedikal araştırma ve farklı terapi uygulamaları için zorunlu bir araç haline gelmiştir. Bu çalışmanın amacı, KKN'nın sentezi, karakterizasyon teknikleri ve biyomedikal uygulamaları ile ilgili güncel literatürü bir araya getirmekti. KKN sentezi için iki tip yapay yöntem yani yukarıdan aşağıya yaklaşım ve aşağıdan yukarıya yaklaşım kullanıldı. Yukarıdan aşağıya doğru yaklaşım, ark boşaltma yöntemini, lazer ablasyon yöntemini ve elektrokimyasal yöntemi içermektedir. Öte yandan aşağıdan yukarı yaklaşım, termal yöntem, mikrodalga destekli yöntem, hidrotermal ve sulu yöntem ve kalıp yöntemini içerir. Bu derlemede, CQD'nin biyomedikal alanda son dönemdeki ilerlemesini, sentetik yöntemlerine, karakterizasyonuna ve farklı uygulamalara odaklanarak açıkladık. Karbon noktaları, *in vivo* ve *in vitro* biyolojik görüntüleme ve etken madde salım çalışmaları için kapsamlı yeterliliğe sahiptir. Karbon noktaları için daha fazla sitotoksisite araştırması yapılmasına ihtiyaç duyulmasına rağmen, önceki veriler etken madde salımı ve biyolojik görüntüleme çalışmalarında karbon noktalarının parlak geleceğini göstermektedir.

Anahtar kelimeler: Karbon kuantum noktalar, nanopartiküller, kuantum verimi, karbon nokta, fotolüminesans, nanokompozitler

INTRODUCTION

Luminescent semiconductor nano crystals of size 1-10 nanometers with rich surface chemistry and unique optical properties are called quantum dots (QDs). Different compounds belonging to group 2 to 4 and 3 to 5, e.g., Ag, Cd, Zn, Hg, Se, Ln, Pb, P, and Te lead to the formation of QDs. These have become an obligatory tool for traceable targeted delivery, biomedical research, and different therapy applications. Longterm fluorescence imaging and the detection of the properties of these nanoparticles (NPs) have made them imperative in biomedical research. Different properties of QDs such as resistance to photobleaching, superior signal brightness, larger absorption coefficients, light emission, and contemporaneous excitation of different fluorescence colors make them unique, as well as indispensable. Advances in quantum surface chemistry studies have led to the development of polymer-encapsulated probes with high fluorescence properties that are stable under complex biologic conditions. To use QDs in biologic studies, it is extremely important to cap or passivate the ZnS or CdS layer around the QD (CdSe). This layering of ZnS or CdS leads to the improvement of the fluorescence quantum yield (QY) of QDs and provides protection against photo-oxidation. QDs have had a major impact in molecular diagnostics and in tissue molecular

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biology. The basic purpose in opting for QDs emerged from their incomparable and engrossing optical properties, which are not generally feasible for an individual molecule or bulk semiconductor, in addition to resistance against photobleaching. They have the ability to elucidate the pharmacokinetics and pharmacodynamics of drug applicant and serve as a "traceable" drug delivery system.¹⁻⁵ In 1984, the Russian physicist Ekimov first discovered QDs in glass crystals. After 1984, a systemic advancement in pharmaceutical sciences was driven, and a relationship was established between the size and band gap for semiconductor nano particles (by applying a particle in a sphere model) approximation to the wave function for bulk semiconductors. In the beginning, the studies were limited to CdSe/CdS and CdSe/ZnS QD, but later on, other "core-shell" QDs were developed and studied, e.g., ZnSe/CdSe.

Cadmium was the chief component in the composition of traditional QDs, but the use of cadmium was limited because leakage of cadmium ions leads to cytotoxicity.⁵ The cytotoxicity caused by leaked cadmium ions led to the discovery of more biocompatible QDs. With the increasing demand for more biocompatible QDs, the emphasis shifted toward the development of cadmium-free QDs with high chemical stability, low toxicity, and different pharmaceutic applications. This led to the formation of different QDs such as carbon QD (CQDs), graphene QDs, and silicon QDs.^{5,6} CQDs were first obtained through the purification process of single-walled carbon nanotubes through preparative electrophoresis in 2004. They were first indicated as 'carbon NPs (CNP)' but later adopted the name 'carbon dots (C-dots)', eliciting similar properties to inorganic QDs. C-dots have gathered wide attention and considerable potential in biologic applications. Also, biocompatibility has been touted as the main lead of C-dots in the branch of NPs applications. C-dots mainly consist of carbon, which is an abundant and nontoxic element, and they endow distinguished structural and electronic properties that are different from other NPs families.⁵ Advanced device applications were achieved for QDs when their intrinsic properties were successfully tuned by doping with heteroatoms. Because of their biocompatibility, low toxicity, strong photoluminescence (PL), synthetic and photograph steadiness, C-dots have become a fascinating material for bioimaging and the detection of different analytes. C-dots ordinarily contain discrete, quasispherical NPs with sizes less than 10 nm. Sp₂- characterized CQDs consist of different functional groups such as carbonyl, ether, epoxy, amino, carboxylic acid, and a hydroxyl group on their surface. The presence of such groups on C-dots leads to their high hydrophilicity. The captivating PL properties of C-dots are subject to their edge shape, size, deformities, and surface passivation.⁷ Highly bright CQDs, which are soluble in oil, can also be fabricated by hot injection with B and N codoping by taking 1,2-hexadecanediol as a carbon precursor and surface passivation material.8

Advantages of carbon quantum dots

 Inexpensive-CQDs are inexpensive and abundant thus making them a rising star as a nanocarbon member. - Photostability: stability and composition of CQDs lead to their greater photostability when compared with organic dyes and traditional QDs.

- Broader excitation and narrow emission: CQDs have a more sharply defined emission peak and broader excitation spectra than organic dyes and other cadmium-based QDs.

- Biologic properties: the superior biologic properties of C-dots, such as hydrophilicity, low toxicity, chemical stability, and good biocompatibility ensure their promised applications in biosensors, drug delivery, and bioimaging.

- Luminescence: greater luminescence as compared with other QD.

- Aqueous stability: CQDs have high aqueous stability as compared with other cadmium-based QDs and organic dyes.

- Electronic properties: outstanding electronic properties of carbon-based QDs as electron donors and acceptors cause the electrochemical luminescence and chemiluminescence, empowers them with broad potential in optronics, catalysis, and sensors.

- Chemical inertness: the chemical stability of C-dots is very high as compared with other QDs (traditional or metallic).⁹

Synthesis

Synthetic techniques for CQDs are categorized into two classes, 'bottom-up' and 'top-down' courses. These can be accomplished by means of chemical, electrochemical or physical systems.¹⁰ Top-down strategies involve the fragmentation of carbon matter into CNPs, and strategies comprising arc discharge, laser ablation, and electrochemical approaches. Bottom-up strategies incorporate template strategy, thermal routes, pyrolytic process, hydrothermal and aqueous methods, supported synthetic technique, reverse micelle technique, microwave-assisted strategy, and substance oxidation.¹¹ The yield of CQDs could be enhanced during arrangement or post-treatment. Alteration of CQDs is additionally vital to obtain favorable surface properties, which are key for solvency and applications.¹²

- Moreover, carbon precursors, for example ground coffee, used tea leaves, grass, and light sediment are also used to develop C-dots. The development of C-dots by these precursors is plentiful and economical.¹⁰ In addition, a green approach for easy and one-step synthesis of fluorescent C-dots can be achieved from wool (natural and nontoxic substance) for sensing the glycophosate detection.¹³ Different synthetic approaches are mentioned in Figure 1.

Top-down approaches

Arc-discharge

This strategy can be employed to develop C-dots from crude carbon nanotube soot (sediment). The crude material (sediment) was oxidized with 3.3 M HNO₃ to introduce carboxyl groups, the resulted matter was then extracted with NaOH/ basic solution of pH 8.4, a stable dark colored suspension was obtained. Gel electrophoresis was conducted to purify the extracted matter.¹⁰ Separation of a quick-moving band of highly



Figure 1. Different methods for the synthesis of carbon quantum dots

fluorescent carbon-dot was found to be 18 nm. Pristine and nitric acid oxidized carbon nanotubes were employed to outline the photoluminescent NPs; the latter being developed using the electric arc technique. Fluorescent NPs derived by the pristine carbon nanotube were hydrophobic and possessed limited distribution. On the other hand, the fluorescent NPs derived by the oxidized carbon nanotube had the capacity to accumulate when scattered in water because they were externally combined with oxygen and covered by a thin layer of carbon and demonstrated a more extensive division. CNPs obtained by the arc discharge method have low yield, in addition, the arc discharge soot method comprises a number of composite segments. However, the purification of these segments was hard.¹¹

Laser ablation

In this method, synthesis of fluorescent C-dots is accomplished by laser irradiation of C-target (carbon target). Sun et al.¹⁴ initially heated a blend of cement and graphite powder in order to prepare a carbon target, then fabricated CNPs by means of laser ablation/removal of the carbon target in a stream of argon gas conveying water vapor at 900 °C and 75 kPa. The nanoscale carbon particles were obtained in aggregated form possessing different sizes with no distinguishable PL. An aqueous solution of HNO₃ (nitric acid) was treated with the sample followed by refluxing for 12 h, later polyethylene glycol (PEG1500N) or poly propionyl ethyleneimine-co ethyleneimine was reacted with the sample, and the passivated C-dots were highly photoluminescent, having size of about 5 nm. With activation of these C-dots at 400 nm, the fluorescence QY was around 4% to more than 10%.¹¹ In addition, doping of C-dots with inorganic salts such as zinc acetate and Na₂S or NaOH further resulted in an enhanced QY, in which the dopants (e.g. ZnO and ZnS) possibly served as a helper passivating mediator for the C-dots. When activated at 450 nm, doped C-dots showed strong PL (QY 45%). PL C-dots of different colors were prepared in different solvents and aqueous medium, provided that the organic

particles performed as passivation ligands.¹⁰ Laser ablation has numerous points of interest; for example, effortlessness. Different types of nanostructures can be prepared through this technique, but this method requires a high amount of carbon matter for the development of carbon targets. Laser irradiation develops the different sized CNPs; large particles are effortlessly disposed of during the centrifugation process, so the resulting CNPs posses low yield, and the use proficiency of carbon matter was also less.¹¹ Carbon particles can also be fabricated in ethanol via the laser ablation technique.¹⁵

Electrochemical method

Lu et al.¹⁶ used high-purity rods of graphite and profoundly situated pyrolytic graphite was used as an anode, with a partition of 2 cm, platinum wire as a counter electrode, followed by their installation into ionic fluid/water solution. The exfoliation of carbon matter was initiated by the application of static potentials. The process of exfoliation was conducted due to the complex exchange of anionic intercalation from the ionic fluid and anodic oxidative cleavage of water. Until the pH of exfoliation products was neutral, they were washed with ethanol and water. After separation by filtration and ultracentrifugation at 15,000 rpm at 20 °C, C-dots of 6-8 nm size were obtained with the QY of 2.8-5.2%. Yao et al.¹⁷ settled an anode of spectrum-pure graphite ring and a cathode of a titanium tube at the middle of the electrolyzer. An insulated O-ring was used to separate the cathode and anode. Sterilized water was used for an electrolyte medium. Ultrasonic power and electrolytic voltage were applied at one time, and pure blue fluorescent C-dots of 2-3 nm size were quickly produced without any complex purification. The QY of the obtained C-dots was found as 8.9%. The resultant C-dots possessed a magnificent fluorescence effect and thermodynamic stability in aqueous solution.¹¹ The extent of C-dots can be managed by changing the current density. Larger C-dots with longer emission wavelength can be formed by lowering the current density.¹⁰ Photoluminescent C-dots 3 nm in size are specifically manufactured by electrochemical stunning of multi-walled carbon nanotubes.² Water-soluble C-dots can also be prepared by the chemical oxidation treatment of flour.¹⁸

Bottom-up approaches

Thermal routes

For the preparation of C-dots, the burning sediment of candles was used as a starting material. The treatment of sediment with an oxidant, for example, HNO₂ and H₂O₂/AcOH, resulted in the formation of C-dots. Polyacrylamide gel electrophoresis was conducted to isolate the obtained C-dots and demonstrated that C-dots with higher versatility possessed PL at shorter emission wavelengths. The QY estimations of the C-dots extended from 0.8% up to 1.9%. Sediment from natural gas was treated with HNO₂, followed by neutralization with NaHCO₂. Finally, purification was achieved through dialysis, which prompted the development of photoluminescent C-dots. Metal nanostructures were formed on the surface of C-dots by adding metal salts separately, including AgNO₂, Cu(NO₂)₂, and PdCl2, to the C-dots solution in the presence of a reducing agent (ascorbic acid).¹⁰ The soot-based method is easy and clear.¹⁹ However, the QY of the fluorescent CNPs is considerably less (<0.1%) and has no valuable purpose. An enhanced soot-based technique has been developed for the production of fluorescent CNP of 2-6 nm size and QY around 3%. There are 3 discrete improvements in the accompanying adjusted method. Initially, a basic isolation method for a small-sized fluorescent molecule from heterogeneous particle mixture is developed. The technique is appropriate for the synthesis of these particles (on milligram scale). The second method demonstrates that large particles are less fluorescent than smaller ones and hence isolation of small molecules enhances the QY (<0.1% to ~3%) because they are more fluorescent. The third technique states that particles that are small in size enter cells with no further functionalization and the fluorescence property of the molecules may be used for cell imaging applications based on fluorescence.¹⁹ Sootbased methods produce particle mixtures of various colors and isolation of these various colored particles is difficult by gel electrophoresis.19

Microwave-assisted method

Guan et al.²⁰ investigated this method for the development of luminescent C-dots with folic acid molecules as both nitrogen and carbon sources. Initially, a blend was formulated by dissolving folic acid (15 mg) in 3 mL diethylene glycol, and this blend was placed in a domestic microwave oven of 750 W and heated for 40 s. A red-brown-colored suspension was obtained and its dialysis was carried for 3 days against pure water. Luminescent NPs of carbon nitride developed after post treatment, with a size range around 4.51 nm. Under activation at 360 nm, the QY of carbon nitride NPs was found as 18.9%. Even when the emission peak was excited at various wavelengths (from 320 nm to 420 nm), its position remained about constant (at 460 nm). Wang et al.²¹ introduced an easy onestage microwave-assisted method to formulate water-solvent phosphorus-containing C-dots. In this method, a mixture of 2 mL phytic acid (70%) and 1 mL ethylenediamine was prepared with 25 mL ultrapure water, and the resulting turbid mixture was heated for around 8 min in a microwave oven of 700 W. The purification of the crude substance resulted in the development of phosphorus-containing C-dots, also the aromatic structures of these C-dots were covalently attached to phosphorus groups. The phosphorus-containing C-dots indicated two peak emissions when activated at low wavelengths, whereas a single peak was indicated at 525 nm (green fluorescence) by the NPs when activated at high wavelengths (360-460 nm). The QY of the subsequent phosphorus-containing C-dots was 21.65%.¹¹ In comparison with other approaches, the microwaveassisted method is more convenient and rapidly heats the carbon precursors. This method also simplifies the synthesis process, so the C-dots are readily obtained within a few min with improved QY.¹¹ Another approach to develop CQDs under this method involves the heating of transparent aqueous solution of PEG₂₀₀ and saccharides in a microwave oven working at 500 W for 2-10 min. When the resultant C-dots are activated at wavelengths extending from 330 to 460 nm, they demonstrate interesting λ ex-subordinate PL properties. The QY of the C-dots extended from 3.1% to 6.3%. Likewise, C-dots were developed by treating glucose with alkaline (or acidic solution) under ultrasonication for 4 hours. The PL emission of the C-dots covered the whole visible to near-infrared (NIR) spectral region. The C-dots had up-change PL properties when activated at 700-1000 nm, demonstrating outflow in the wavelength range of 450-750 nm.10

The hydrothermal and aqueous-based method

In order to develop PL C-dots, used coffee beans were exposed to the hydrothermal treatment. Before grinding into fine powder, used coffee beans were kept in an oven for drying. Later, it was autoclaved and calcined in air at 300 °C for 2 h. C-dots were prepared through four successive stages:

- Dehydration,
- Polymerization,
- Carbonization, and
- Passivation.

Likewise, a green method was conducted to develop C-dots from used green tea leaves at 300 °C for 2 h. The subsequent dark carbonized powder was resuspended in sterile water and later, dialysis was conducted to purify the C-dots. In the development and passivation of C-dots, the rich catechins present in green tea likely played a key role. Four unique molecules [cadaverine, glycine, ethylene diamine-tetra acetic acid (EDTA) 2-amino-2-hydroxymethyl-propane-1,3-diol (TRIS)] comprising either a carboxyl group or an ether group or both in aqueous solvent were independently calcined hydrothermally at 300 °C for 2 h. The outcome revealed that agents with both carboxyl and amino groups were beneficial for the development of highly waterdiffusible and photo luminescent C-dots.

Furthermore, in a nitrogen atmosphere, EDTA was used to form C-dots at 400 °C for 2 h. A few EDTA precursors were not entirely degraded, which were then employed to prepare C-dots, prompting enhanced hydrophilicity. EDTA containing either a carboxylic group or an amino group or containing both in an aqueous solution were individually calcined hydrothermally for 2 h at 300 °C. The results showed that precursors that contain both groups i.e. a carboxyl group and an amino group, were beneficial for photoluminescent and highly water-dispersible C-dots.

To develop organosilane-functionalized C-dots, (3-aminopropyl) trimethoxysilane was used as a precursor at 300 °C for 2 h. in the absence of an additional passivating agent. Likewise, 4-aminoantipyrine and ammonium citrate was taken as another carbon precursor to develop C-dots in air at 300 °C for 2 h. Various organic ammonium species were attached through a covalent bond to the surface, which served as a surface modifier, and altered the hydrophilic nature.¹⁰ A another approach under this method for the development of C-dots, various carbohydrates such as sucrose, glucose, and starch were used in the presence of strong acids such as H₂SO₄ as a starting material. These solutions were further treated with nitric acid and a carboxyl group was introduced on their surfaces to develop a class of carbon nanomaterials, which include C-dots. For further enhancement of their PL intensity, surface passivation with organic molecules and polymers was required.¹⁰ Development of CQDs with glucose as a precursor is easy and simple through a hydrothermal process. To increase the fluorescence emission, ethylene diamine can be used as a passivated agent.²²

Template method

This approach has also been used for the preparation of nanosized C-dots. This approach contains two stages:

- Developing C-dots through calcination in the appropriate mesoporous silicon spheres or template, and

- Etching to erase supports and create nano-sized C-dots.

Zong et al.²³ concluded a technique for the use of mesoporous spheres of silica as hard templates. These spheres of silica were saturated with a blended solution of citric acid and complex salts. After mesoporous supports were calcinated and expelled, the photostability of succeeding C-dots along with mono-dispersion demonstrated fabulous luminescence properties. Yang et al.²⁴ reported a method for developing uniformly morphologic PL C-dots using a soft-hard template approach. Copolymer Pluronic P123 was used in this approach as a soft template, while a hard template requested was mesoporous silica, various organic molecules such as diamine benzene, 1,3,5-trimethylbenzene were sources of carbon. After template removal, passivation, and carbonization, the obtained C-dots' compositions, tunable sizes, and crystalline degrees had additional high stability properties. up-conversion PL and PL effectiveness as high as 3.3-4.7%. The difficulty of aggregate formation was successfully eliminated

S no	Synthetic methods	Size range	Quantum yield	Advantages	Disadvantages	
	Arc discharge method		-	Most attainable method	Harsh conditions, possess low QY and composite method	
2	Laser ablation method	5 nm	QY ranges between 4%-10%	Effortlessness, effective technique, different sized nanoparticles can be prepared	Large amount of carbon matter is required, poor control over sizes, low QY	
3	Electrochemical method	6-8 nm	QY ranges between 2.8%-8.9%	Stable method, extent of carbon dots can be managed by changing current density, water-soluble carbon dot can also be prepared	Complex method	
4	Thermal route	2-6 nm	QY ranges between 0.1%-3%	Easy and straightforward method, have fluorescence property, appropriate method for particles (on milligram scale)	Low QY	
5	Microwave- assisted method	4.51 nm	The PL QY and phosphorus containing QY ranges between 3.1%- 6.3% and 21.65% respectively	Simple and convenient method, inexpensive and eco-friendly method	Poor control over sizes	
6	Hydrothermal and aqueous-based method	-	-	Highly water-dispersible carbon dots can be prepared, inexpensive, non-toxic	Poor control over sizes	
7	Template method	-	-	Carbon dots have biocompatibility and colloidal stability	Time-consuming and expensive method, have limited QY	

QY: Quantum yield, PL: Photoluminescence

through this soft-hard template approach, and the development of C-dots was permitted with a narrow distribution of size due to confinement of size. Lai et al.²⁵ developed C-dots in the NPs of mesoporous silica, which served as a nanoreactor to control the size distribution. Initially the authors developed mesoporous silica NPs (mSiO₂); the mSiO₂ NPs were blended with PEG-NH₂ and glycerol, then heated to 30 min at 230 °C. Finally, the extraction of crude items was achieved through centrifugation to acquire the C-dot nano-composites without scratching. Simultaneously capping PEG onto the surface of mSiO₂, the subsequent C-dots indicated additional improvement in QY, biocompatibility, and colloidal stability. During the synthetic process of C-dots, corrosive acid or base was expected to etch the template because the formation of mesoporous silica was difficult. This strategy was time consuming and expensive. Moreover, the template was hard to be etched off completely due to the high-temperature pyrolysis of the template, also the process of separation and purification was difficult, and the QY was limited.¹¹ The properties of the different synthetic methods are summarized in Table 1.

Characterization of carbon quantum dots

Keeping in mind the goal to attain information about the synthetic properties of C-dots, numerous techniques may be used in order to characterize C-dots, for example, nuclear magnetic resonance (NMR), X-ray diffraction (XRD), transmission electron microscope (TEM), fourier-transform infrared spectroscopy (FTIR), ultraviolet (UV) spectroscopy, and PL.¹¹

ТЕМ

TEM can be used to identify the ultrastructure of samples because it possesses a high resolution of 0.1-0.2 nm. TEM hasa wide demand in science, pharmaceuticals, material science, and other research and development departments. The morphology of NPs can be studied by this technique, in order to understand information regarding their shape, size, and dispersion. TEM is broadly used as a part of the characterization of C-dots. To determine the fine structure of C-dots, high-resolution TEM can also be used. The crystalline nature of C-dots can be classified into two types of lattice fringes, named as interlayer spacing and in-plane lattice spacing, respectively. Interlayer spacing typically is focused at around 0.34 nm, whereas in-plane lattice spacing is focused at 0.24 nm.¹¹ Zhang et al.²⁶ carried out acid oxidation of graphite in order to synthesize C-dots and their lattice spacing was generally less than 0.3 nm, demonstrating that the large portion of C-dots were actually separate graphenes. Shinde and Pillai²⁷ synthesized C-dots from multiwalled carbon nanotube dots by means of an electrochemical technique, and at the same time, two kinds of lattice fringes were observed in the high-resolution TEM image.¹¹

XRD

XRD is efficiently used to characterize C-dots and to obtain information of particle size, phase purity, and crystal structure.^{11,28} XRD also determines the crystalline phases of CQDs.²⁹ Liu et al.³⁰ synthesized C-dots by using hexaperihexabenzocoronene as the precursor. C-dots with a size of ~60 nm in breadth and 2-3 nm thickness were produced, after pyrolysis at high temperature, surface functionalization, reduction treatment, and oxidative peeling. The so obtained C-dots possessed a fluorescence QY of 3.8%. Mao et al.³¹ developed photoluminescent C-dots with glycerol through a one-stage pyrolysis of poly (acrylic acid). The various structures and optical features of the C-dots were altogether examined. The XRD design demonstrated a wide peak near $20=24^{\circ}$, further affirming the white fluorescent C-dots through the calcination of ammonium citrate salt at 300 °C; the relating XRD design showed two reflections that were superimposed, which confirmed the presence of exceptional carbon alkyl groups that were surface modified.¹¹

FTIR

For the determination of functional groups that are present on the surface of C-dots, eFTIR has also been used.¹⁰ C-dots mostly comprise oxygen, carbon, and hydrogen. Due to the development of C-dots by the partial oxidation of a carbon precursor, carboxyl or carboxylic acid groups, hydroxyl groups, and ether/epoxy are abundant on the surface of C-dots and so for the investigation of these groups containing oxygen, FTIR is a useful device. Before applying, changes were required to be made with C-dots for balancing out potential wells on the energy surface, lesser cytotoxicity, and higher fluorescence QY. Altered C-dots can be characterized using infrared spectroscopy so as to decide if they are passivated adequately. Peng et al.³² developed C-dots of size 1-4 nm through the compound oxidation of carbon strands of one micron, 1-4 nm C-dots, the particles so formed broke up in a polar solvent and were soluble in water; dimethyl sulfoxide and dimethyl formamide being examples. The infrared range of these was recorded. Peaks of characteristic absorption at 1724 cm⁻¹ and 3307 cm⁻¹ proposed carboxyl groups' appearance on their surface; the presence of a double bond was shown by the peak of absorption at 1579 cm⁻¹, and the presence of ether linkage was implied by an absorption peak at 1097 cm^{-1.11}

NMR

An NMR strategy is often used to obtain structural information of C-dots. Hybrid tpes of C-atoms in the crystalline network and binding mode between carbon atoms is determined by NMR. Tian et al.³³ used natural gas burning sediment as a carbon source and conducted the refluxing with nitric acid, which resulted in the development of C-dots. Aromatic (sp²) carbons show resonance in the region extending from 90-180 ppm, whereas aliphatic (sp³) carbons show resonance in the region extending from 8-80 ppm, structural insights of C-dots is determined with the help of NMR measurements by distinguishing sp³ carbons from those of sp². The absence of aliphatic carbons was indicated by a carbon-13 (13C) NMR range, which depicted the absence of a single peak below 120 ppm. Within the region extending from 120-150 ppm, a sequence of peaks appeared and most of these peaks emerged from aromatic carbons. 13C NMR spectroscopic estimations affirmed that the C-dots had developed from sp² carbons.¹¹

Strong (UV) absorption is usually shown by C-dots prepared using various techniques, but still the positions of absorption peaks of UV are entirely different for different techniques used for the preparation of C-dots.¹² C-dots of 3.8, 1.5-3, an 1.2 nm transmit at NIR, visible (400-700 nm), and UV (350 nm) regions, respectively.¹⁰ Li et al.³⁴ added active carbon (4.0 g) into 70 mL of hydrogen peroxide to make a suspension and sonicated it for 2 hours at room temperature. After filtration, fluorescent water-soluble C-dots were obtained with a diameter range of 5-10 nm, and typical absorption of an aromatic pi framework was represented by the common UV-visible absorption band peak at 250-300 nm. Wang et al.³⁵ immediately added 0.5 g citrus extract anhydrous into N-(β -aminoethyl)- γ -aminopropyl methyl dimethoxy silane solution with vigorous stirring at 240 °C and maintained the same for 1 min. Amorphous CNPs of ~0.9-nm diameter were incorporated; after natural cooling and purification, they were also very luminescent (QY=47%). The C-dots thus manufactured had a strong UV-visible absorption peak at 360 nm. Dong et al.³⁶ used carbonation of citrus acid to form photoluminescent C-dots at 200 °C. Their C-dots were nanosheets of 0.5-2.0-nm thickness and ~15 nm in width, demonstrating UV absorption at 362 nm in the absorption range, the NPs were consistent in size and this was evident by the narrow peak width. The maximum emission wavelength remained unaltered at a point when activated at various excitation wavelengths. Tang et al.³⁷ conducted pyrolysis of a glucose solution assisted by microwave for the preparation of C-dots; the diameter of the obtained C-dots was 1.65 nm with a fluorescence QY of 7-10%. Two evident UV absorption peaks at 228 and 282 nm were indicated by the aqueous solution of these C-dots. The intensity of both UV absorption peaks was increased by extending the microwave heating time, whereas the peak positions remained unaltered and showed no connection with NPs size.¹¹

PL

As another class of nanomaterials, C-dots have elicited remarkable consideration in the past decade. From an essential perspective to property and application, PL is the most intriguing characterization of C-dots. C-dots possess certain optical properties that may reflect impacts from particles of various sizes in the sample. In addition to this, various emissive sites are distributed on each C-dot. However, investigations on the optical properties of small-sized C-dots are dubious because the accurate mechanism of PL is unclear. One exceptional feature of the PL of C-dots is the clear λ ex-dependence of the emission wavelength and intensity. By using surfactantmodified silica spheres as carriers and resols as carbon precursors, C-dots of 1.5~2.5 nm were synthesized followed by surface passivation with PEG1500N. The resulting QY of passivated C-dots was characterized as 14.7%. A suspension of passivated C-dots showed strong blue luminescence when excited at 365 nm. These C-dots have broad emission spectra, extending from 430 to 580 nm, and they exhibit λ -exdependent PL emission. Brilliant and vibrant PL of C-dots can be ascribed to the presence of a surface energy trap settled by surface

passivation.11

Biodistribution and pharmacokinetics

Subcutaneous (s.c.) and intravenous (i.v.) injections are the basic routes of administration of CQDs. As these QDs reach the systematic circulation, they identify the target and bind to it. After attaching to the target, light is emitted by each QD. The color of the fluorescence depends on the size of the QD and can be easily detected and identified by various techniques. CQDs or C-dots, are small semiconductor nanocrystals of 1-10 nanometers obtained with different surface passivation processes either by modification or functionalization. These have very low toxicity and high fluorescence, and thus have numerous applications in bioanalysis, bioimaging, drug delivery, and other related areas. Accordingly, it is necessary to consider the biosafety studies of C-dots, which includes biodistribution and pharmacokinetics. In 2009, Yang et al.³⁸ were the first to investigate the biodistribution pattern of C-dots by combining 13C labeling and whole-body imaging. The biodistribution and translocation of C-dots in mice were concluded. It was found that C-dots could not cross the blood brain barrier, but could easily distribute into the whole body. In certain organs such as the spleen, liver, and kidneys, moderate accumulation was observed.^{39,40}

Likewise, Yang et al.³⁸ and Tao et al.³⁹ conducted toxicity and biodistribution studies by labeling C-dots using ¹²⁵I. Pharmacokinetic analysis of C-dots was performed using a two-compartment model. The distribution t_{1/2} of C-dots was 0.1 h and the clearance half-life was 2.1 h. The distribution pattern of C-dots was similar to that of Yang et al.'s³⁸ as moderate accumulation was observed in the spleen, liver, kidney, but not the brain. Biodistribution studies of C-dots were also carried out by Li et al.³⁴ in mice using i.v. injections. Imaging of dissected and sliced organs was performed under 405 nm excitation and 500 nm emission. Blue fluorescence was detected in different body organs including the spleen, liver, heart, kidney, lungs, small intestine, and brain. High concentrations of C-dots were noticed in the spleen. In other exposure pathways, due to high hydrophilicity and small size, C-dots exhibited free translocation in the body. The biodistribution of Gd-carbon dots was investigated by Xu et al.⁴¹ after intra-tracheal instillation. Gd3+ quantification was performed so as to measure the biodistribution of QD. Accumulation of QD in liver, kidney, lungs, heart, and spleen was reported. Tumor-bearing mice had almost the same distribution with an accumulation of 10% injected dose per gram of tissue (ID g⁻¹) in the tumor. The authors stated that C-dots could freely translocate as well as distribute in different organs of the body.42

Cytotoxicity

The ability of certain chemicals or mediator cells to destroy living cells is known as cytotoxicity. These mediators or chemicals can induce necrosis (accidental cell death) or apoptosis (programmed cell death) in healthy living cells of humans and animals. C-dots have been considered as possible replacements for organic dyes and metallic quantum in bioimaging due to their chemical stability, broad excitation ranges, and excellent fluorescence properties. Biocompatibility is considered important for their application in cell labeling and imaging thus making them the most important property of QD. The toxicity of C-dots is a basic concern. Studies related to cytotoxicity of C-dots have been conducted by different scientists, organizations, and institutes, but only a few results and reports are present right now. Zhang et al.¹⁸ investigated the cytotoxicity of carbon QDs on rat mesangial cells. No apparent cytotoxicity and much better biosafety properties of C-dots were reported for biologic fluorescent probe applications. Fluorescent C-dots were synthesized and evaluated for cytotoxicity.¹⁹ Various indicators such as cell viability, malondialdehyde, total reactive oxygen species (ROS), glutathione, and lactate dehydrogenase were evaluated using a human bronchial epithelial (16HBE) cell line. The results showed that C-dots significantly increased the membrane permeability of 16HBE cells. C-dots induce oxidative stress, which exhausts the antioxidant defenses of cells, leading to decreased cell viability. Therefore, surface modification of C-dots could minimize their cytotoxicity.

Sun et al.¹⁴ conducted *in vitro* and *in vivo* cytotoxicity studies of C-dots. Viability, proliferation, and cell mortality of MCF-7 cells (human breast cells) and HT-29 cells (human colorectal adenocarcinoma) were determined by conducting trypan blue and methylthiazole tetrazolium assays after exposing them to C-dots. C-dots thus used were synthesized using PEG1500N laser ablation and surface passivation techniques. C-dots as agents have been employed for *in vivo* testing in mice. They give a bright fluorescent appearance in solution form. No acute toxicologic response was reported when C-dots solutions were injected i.v. in mice. These C-dots were excreted primarily via urine within ~3 h of injection.³⁸ thus signifying the nontoxic nature of C-dots. Fluorescence of C-dots in the liver and kidney can be observed after 4 h of i.v. injection. High accumulation of carbon dots leads to higher fluorescence in the kidney as compared with that in the liver. Urine being the chief excretion pathway of C-dots, also leads to higher fluorescence. No toxicity was reported when C-dots were administered i.v. in male CD-1 mice. Even exposure of C-dots for 28 days showed no toxic effects.³⁸ All of the above experiments led to the conclusion that C-dots have extensive adequacy for in vivo and in vitro bioimaging and drug delivery studies. Different research has suggested that C-dots will have biocompatibility almost equivalent to that of United States Food and Drug Administration-approved organic dyes used in optical imaging e.g., indocyanine green. Although more cytotoxicity studies of C-dots are needed, the data above suggest a bright future for C-dots in drug delivery and bioimaging studies.

Biomedical applications

Bioimaging

CQDs play an important role in biomedical applications; bioimaging is one of the essential applications, which can be defined as the process in which images of living organisms are produced with the help of techniques such as magnetic resonance imaging (MRI), X-rays, and ultrasound. It is also used to determine three dimensional structural information.43 CQDs have numerous advantages over semiconductor QDs because of their biocompatibility, low toxicity, and strong PL. These properties make CQDs very advantageous in the visualization of biologic systems both in vivo and in vitro. This is important to know that CQDs in themselves are nontoxic, but it is the passivating agent on the surface of CQDs that is mainly responsible for the cytotoxicity. Surface passivating agents with low toxicity can be safely used for in vivo imaging at higher concentrations. For example, in toxicity evaluations, when PEGylated CQDs were introduced i.v. (8-40 mg kg⁻¹ CQD/body weight) into mice for up to 28 days, no significant in vivo toxic effects were observed. When mice were exposed to various doses of CQDs and NaCl control, all physiologic indicators were at the same levels. Therefore, at various exposure levels, CQDs indicated non-toxicity at durations beyond those that can be used for *in vivo* imaging studies.⁴⁴ CQDs also possess the fluorescence property with biocompatibility and low biotoxicity. This fluorescence property of CQDs makes them potential candidates for fluorescence bioimaging and multimodal bioimaging both in vivo and in vitro. For example, a PEGylated CQD was labeled on *E. coli* ATCC25922 and confocal microscopy images were produced at different excitation wavelengths. It was demonstrated that the CQD could be used as a fluorescence contrast agent in mice. An aqueous solution of PEGylated CQDs was injected s.c. into mice and at various excitation wavelengths and fluorescence images were obtained. A noticeable contrast was observed for imaging in both green and red emissions. Similar results were obtained when a similar experiment was conducted on nude mice. More precisely, fluorescence imaging was performed with excitation at various wavelengths ranging from 455 nm to 704 nm along with a s.c. introduction of an aqueous solution of CQD into mice. Excitation at 595 nm showed the best fluorescence contrast.

Another property is multimodal bioimaging, which can be defined as the combination of optical imaging and MRI modalities. MRI demonstrates high spatial resolution and the potential to obtain anatomic and physiologic information. On the other hand, rapid screening was determined by optical imaging. For example, for multi-modality bioimaging, iron oxide-doped CQDs (IO-CQDS) were fabricated. Organic precursors with small Fe₂O₄ NPs (approximate size 6 nm) were thermally decomposed, which led to the formation of IO-CQDS. i.v. injections of IO-CQDS were administered to rats for in vivo bioimaging and fluorescence signals appeared in spleen slide samples. The combination of various imaging technologies with the fluorescent imaging of CQDs is also beneficial due to the biocompatibility of CQDs.¹² Loading CQDs with enzyme-responsive mesoporous silica nanocarriers with a pH-switchable zwitterionic surface can be used for targeted imaging and drug delivery to tumors.⁴⁵

Targeted drug delivery

CQDs are one of the most effective carbon-based materials that can be used for various biologic applications due to their biocompatibility. The insignificant cytotoxicity of CQDs makes them potential candidates for safe, effective, and targeted delivery. CQDs are attractive candidates for theranostic agents, which can be defined as agents that have both therapeutic and diagnostic capabilities. For example, a multifunctional theranostic agent (CD-Oxa) was developed when the surfaces of C-dots containing amine groups were conjugated with an anticancer agent [oxidized oxaliplatin, oxa (IV)-COOH]. CD-Oxa profitably combines the therapeutic properties of Oxa and the optical properties of C-dots. They possess better biocompatibility, bioimaging features, and anticancer effects for in vitro studies. The in vivo study reveals that distribution of drug can be followed by monitoring the fluorescence signal of CD-Oxa, which assists to customize the dose of medicament along with the injection time. To deliver the DNA to cells, an assembly was prepared by coupling CQDs with gold NPs, followed by conjugation with PEI-pDNA. The experimental study revealed that there was a possible delivery of cells with the aid of CQDs. Delivery of doxorubicinorubicin (anti-cancer) in a multimodality fashion can be possible with the use of CQDfunctionalized gold nanorods. Under physiologic and Hixson-Crowell standard conditions, haloperidol (anti-psychotic) grafted CQDs with cysteamine hydrochloride can be used for controlled release for up to 40 h. In addition to bioimaging, conjugation of ciprofloxacin (a broad spectrum antibiotic) with CQDs under physiologic conditions also gave an efficient new nanocarrier for controlled drug release.^{12,44,45}

Nanomedicine

CQDs, being small fluorescent NPs, serve as a better alternative to other fluorescent nanomaterials. CQDs have an appreciable application in nanomedicine because they do not cause any kind of toxicity in animals. In an experiment, CQDs were injected i.v. in mice and an evaluation was conducted after 4 weeks, which concluded that there was no significant effect on organs and their internal functions. Their insignificant effect and low cytotoxicity level allow them to be used for in vivo studies. In plasma samples, highly biocompatible CQDs supported by prothrombin time assays concluded that CQDs did not affect thrombin activity. Also, they did not lead to coagulation of the blood. CQDs have an attractive application in photodynamic therapy (therapy that uses special drugs that activate by light for the treatment of superficial tumors). Cancer cells MCF-7 and MDA-MB-231 are effectively inhibited by CQDs. In addition, CQDs are promising photosensitizers because they are able to produce ROS and the selective localization of CQDs into tumors makes them suitable candidates for photosensitization.

Route of administration and surface coating are both factors that influence the circulation and uptake of CQDs. There is rapid and effective excretion of CQDs from the body when they are administered through the parental route (i.v., intramuscular and s.c. injection). In photodynamic therapy, the up-conversion property of CQDs plays an important role in the treatment of deep-seated tumors; conjugation of CQDs with protoporphyrin IX (a conventional photosensitizer) followed by the indirect excitation (800 nm) of photosensitizer via Forster/ fluorescence resonance energy transfer (FRET). Excitation at 800 nm comes under the phototherapeutic window and is able to penetrate four times deeper into human tissue as compared with excitation with light at 630 nm, which has been used in clinical photodynamic therapy. CQDs also play a significant role in radiotherapy; the coating of a silver shell (C-Ag-PEG CQDs) on PEG-CQDs makes them accessible to be used as radiosensitizers in Du145 cells. The availability of CQDs as nanocarriers makes them efficient for tracking and the delivery of genes or drugs, branched polyethylenimine CQDs possess considerable potential for gene delivery. CQDs also have an appreciable application in controlled drug release-controlled release of drug in HeLa cells can be achieved by loading CQDs with doxorubicin. However, it is not clear whether CQDs can specifically target a disease state, thus limiting their efficacy in therapeutic applications.^{12,44,45}

Biosensing

CQDs have a wide application in biosensing. Certain properties of CQDs, such as high water solubility, surface modification flexibility, better cell permeation, low toxicity, and high biocompatibility make them potential biosensors. Cellulose, copper, glucose, nucleic acid, iron, potassium, an phosphate can be monitored visually with the aid of CQD-based biosensors. CQDs can be used as a successful fluorescent sensing agent for the detection of nucleic acid with a selective single-base mismatch. The idea involves the adsorption of fluorescentlylabeled single-stranded DNA (ssDNA) via CQDs by means of pi-pi association, which was accustomed by extensive fluorescence quenching, further hybridized with its target to consequence for the formation of double sDNA. As a result, it was observed that the ssDNA was desorbed from the surface of CQDs, which was accompanied by a successive revival of fluorescence, prying with the target DNA. Detection and imaging of mitochondrial H₂O₂ were verified by means of CQDbased FRET. CQDs fill in as a contributor of energy transfer and transporter for the sensing framework. Covalently-linked CQDs with an H₂O₂ recognition element, boronate-secured fluorescein can be used for the imaging of H₂O₂, which was endogenously produced in RAW 264.7 macrophage cells.¹² The principle of FRET and homogenous assays was employed to develop an immunosensor for 4,4-dibrominated biphenyl (PBB15) detection-an organic pollutant that causes endocrine system disturbance. The immunosensor consists of antibodies of PBB15, functionalized with gold NPs (AuNP) that behave as the fluorescence acceptor, and PBB15 antigens labeled with carbon QDs, which behave as a fluorescence donor. FRET resulted that CQD fluorescence was efficiently guenched by means of AuNP. On adding PBB15 to the solution, competitive immunoreactions took place and antigens labeled with CQDs were unconfined from the surface of AuNP and resulted in fluorescence recovery. This particular immunosensor was used as a fine example for the immunoassay development to identify analytes with preferable antigens and antibodies.^{12,44,45} Vitamin B₁₂-coated CQD serve as a radiometric nanosensor that exhibit an excellent selectivity for phenolic carbofuran.⁴⁶ In addition to this, CQDs are used as a fluorescent probe for recognizing small bioanalytes (anti-bacterial drugs). An experimental study was conducted on such example, which involves the

Table 2. Different applications of delivery systems					
S No	Delivery system	Applications	References		
1	Carboxylic functionalized CQD	For DNA detection and fabrication of DNA biosensor	47		
2	Photoluminscent CQD	For Fe³+ detection in biosystems as a biosensor reagent	48		
3		For multiphoton bioimaging	49		
4	CQD	For optical bioimaging in vivo and in vitro	50		
5		For photocatalytic energy conversion as photocatalyst	51		
6	CQD loaded with mesoporous silica nanocarriers	For targeted drug delivery and imaging to tumor	45		
7		For treatment of tumors	52		
8	Carbon nanotubes	For chemotherapeutic drug delivery	52		
9		For <i>in vivo</i> cancer therapy as drug delivery agent	52		

CQD: Carbon quantum dots

production of fluorescent N-CQDs from glutamic acid. These N-CQDs were produced by a one-step pyrolysis technique. The resulting N-CQDs were further used for amoxicillin (antibacterial) detection. Other small bioanalytes such as ascorbic acid, dopamine, and glucose were also detected by CQDs.^{12,44,45}

Photocatalysis

Recently, the process of photocatalysis has increased with colossal force as greener options in natural synthesis. Awareness in the photocatalytic process has been roused to some degree by the acknowledgment that sunlight is an adequate unlimited source of energy. Nonetheless, the elevated vitality of UV and short wavelength visible light can unfavorably harm natural compounds. The exhibited capacity of outfitting the extended wavelength light and vitality conversion with a CQD solution offers a fantastic opportunity for their use as photocatalysts in the natural synthetic process. A recent review has shown that CQDs in the range of 1-4 nm are powerful NIR lightdetermined photocatalysts for specifically oxidizing alcohols into benzaldehydes with great conversion proficiency (92%) and specificity (100%) because of their incredible catalytic action for H₂O₂ deterioration and NIR light-determined electron transfer activity. Doping of 171 CQDs and fitting the surface groups can adequately modulate the photocatalytic activity of CQDs. In contrast, CQDs in the range of 5-10 nm combined via electrochemical removal of graphite indicated light-instigated proton features in solution form, which can serve as an acid catalyst for catalyzing a sequence of natural changes in watery mediums under visible light. As a standout amongst the most well-known photocatalysts, TiO, has been used as a part of the expulsion of natural contaminations and for generating H₂ via water splitting. However, a noteworthy downside in its photocatalytic proficiency dwells in its insufficient use of visible light as the illumination source. Just under 5% of sunlight is used by TiO₂ because a bandgap of bulk TiO₂ comes under the UV area (3.0-3.2 eV). Therefore, bandgap engineering through a conceivable change of TiO₂-based media is one of the conceivable ways to deal with upgrading the execution of

TiO₂ photocatalysts. In perspective of their appealing optical properties and up-change specifically, a nanocomposite of TiO₂ and CQDs is required to understand the productive use of the full sunlight spectrum. By using methylene blue (MB) as the model agent, it has been demonstrated that nanocomposites of CQDs and TiO₂ can totally deteriorate MB (50 mg/mL) under visible light illumination in 25 min, where just 0.5% of MB is debased when immaculate TiO₂ is used as a photocatalyst. Apart from gathering visible light and changing it over to short wavelength light by up-transformation, which thusly energizes TiO₂ to frame pairs of electron-hole, it is trusted that the nanocomposites of CQDs encourage the relocation of electrons from TiO, and the electrons can carry unreservedly along the directing ways of the CQDs, permitting charge partition, adjustment and obstructing recombination, and accordingly creating extensive openings (holes) at the TiO2 surface. Long-lived openings then record for the greatly improved photocatalytic action of the CQD-TiO₂ nanocomposites. In a like manner, comparative conduct was seen with TiO2-CQD nanotube composites TiO2-CQD nanosheet nanocomposites and TiO₂-CQD nanotube composites in the photocatalytic deterioration of rhodamine and MB respectively.^{12,44,46} Different applications of various delivery systems are summarized in Table 2.

CONCLUSIONS

- In this review, we have elaborated the recent advancement in CQDs, emphasizing their synthesis methods and characterization, followed by their biomedical applications.

- The unique properties of CQDs are beneficial for potential applications in biomedical science and research.

- C-dots have extensive adequacy for *in vivo* and *in vitro* bioimaging and drug delivery studies.

- Because of their biocompatibility, low toxicity, strong PL, synthetic and photograph steadiness, C-dots have become a fascinating material for bioimaging and in the detection of different analytes.

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